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**RBW6522A00231-W142AJ-
3T-7**

Job Sheet 199162



Part No: RBW6522A00231-W142AJ-3T-7 Job Qty: 2 pcs

Part Name: Pad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 10/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6522A00231-W142AJ-3T Rev 5 IPP Rev A 18.02.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	2 pcs	10/7/19	10/7/19	1.00	1.00	SL-2500Y - 1		IL 10/7/19
120	QC 2	2 pcs	10/7/19	10/7/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		IL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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130 QC 8	2 pcs	10/7/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	15-19-09-21
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	2 pcs	10/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

8/13/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

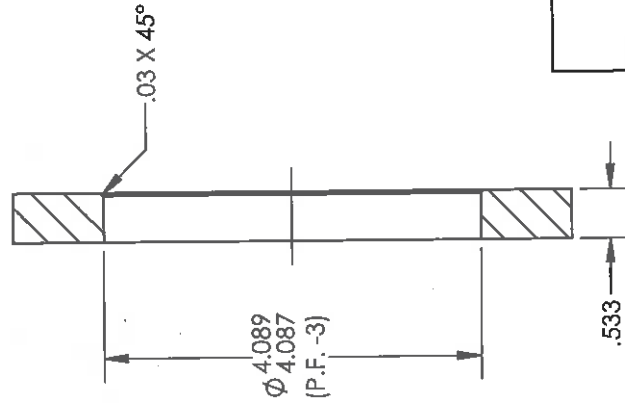
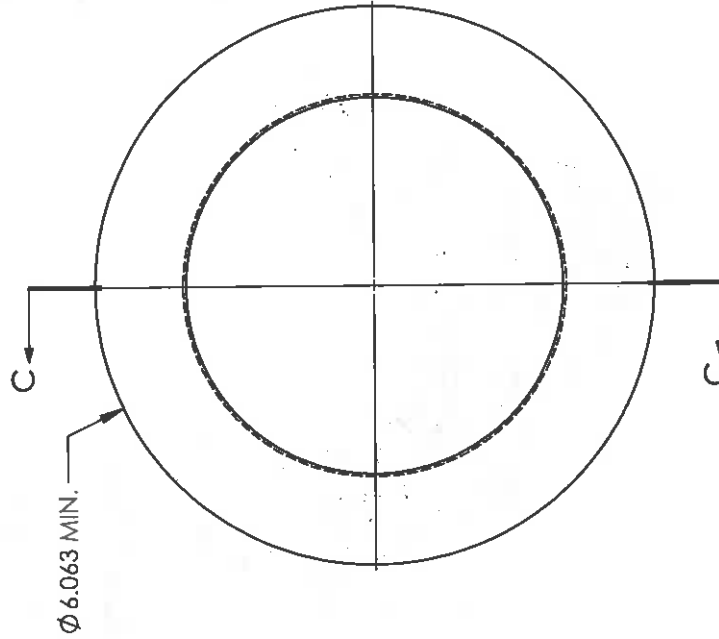
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	2 pcs	10/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (MORI SL2500Y LATHE) 1-Machine as per folio FC552 FOLIO REV: <u>AA</u> DWG REV: <u>5</u> 2- Descriptions: Deburr 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-NYLON 6-R7.000-W	Nylon 6 White Round Bar 7.000" Dia.	.1200 ft (.06 ea)	110-SL-2500Y - 1	<u>5206429</u> - 460	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-2500Y - 1	MT-NYLON 6-R7.000-W	0	0	0	
Part Specifications					
Specifications could not be found.					

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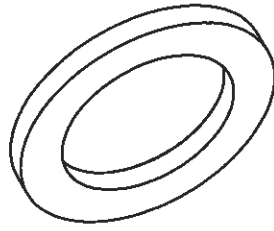
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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADDED MISSING HOLE DIM 6X Ø.394 AND CHAMFER .03 X 45°. CHD DIM WAS Ø6.063 IS [Ø6.063].	9/28/2012	RJC	SE
3	15-0336	-7 DELETED 6X Ø.394 HOLES, DELETED FLAT, DELETED .079 X 30° CHAMFER.	10/14/2015	RJC	JAG
4	16-0250	-7 CHD DIM WAS Ø4.1310/4.1301 IS Ø4.0890/4.0881 (P.F. -3).	12/5/2016	SM	JAG
5	17-0044	-7 DELETED DIM'S Ø4.52, .18, CHD DIM'S WAS .512 IS .533, WAS Ø4.0890/4.0881 (P.F. -3) IS Ø4.0897/4.087 (P.F. -3), WAS Ø6.063 IS Ø6.063 MIN.	4/14/2017	RJC	JAG



SECTION C-C



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

199162

MLS

19-08-13



TITLE
TGB/SERVO ACTUATOR OIL
SEAL FIT/EXTRACTION TOOL

DWG NO. RBW6522A00231-W142AJ-3T-7

REV 5

MAT'L NYLON

FINISH

UNT

UNT

UNT

UNT

UNT

UNT

UNT

UNT

UNT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS 1/8

.XXX ± .005
.XX ± .01
.X ± .1
ANGLES ± 5°
SURFACES = 125/

1. BREAK ALL SHARP EDGES
.015 X 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERFERENCE FIT AND TOL PER
ASME Y14.39-2003

DRAWN BY: PERRITT

CHECKED: CLOUGH

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: GILBERT

USED ON MODEL
AWS139

SCALE 1:2

DATE 10/5/2010

SHEET 7 OF 10

⑦

PAD



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
Scrap ☐ ☐ ☐
Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Skid-tube ☐ ☐ ☐
Machining ☐ ☐ ☐
Large Fab ☐ ☐ ☐

Cross tube ☐ ☐ ☐
Small Fab ☐ ☐ ☐
Finishing ☐ ☐ ☐

Eng. (Non-AW) ☐ ☐ ☐
Prod. Eng. Coord. ☐ ☐ ☐
Rec/Store/Packaging ☐ ☐ ☐

Engineering ☐ ☐ ☐
Water Jet ☐ ☐ ☐
Supplier ☐ ☐ ☐
Quality ☐ ☐ ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐ ☐ ☐
Manufacturing Process ☐ ☐ ☐
Equip/Tooling ☐ ☐ ☐
Handling/Preservation ☐ ☐ ☐
Material ☐ ☐ ☐
Product Improvement ☐ ☐ ☐
Process Improvement ☐ ☐ ☐
Human Factors ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: _____